



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3015-7
Job Sheet 207691



Part No: D3015-7

Job Qty: 70 pcs

Part Name: Lock Nut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/3/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 3/13/20

Type: Stock

Description:

Note: DWG REV C IPP: A 01.06.08 New Issue SM IPP rev :B 11.01.06 CHG Supplier p# DD vef:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
100	Purchasing	70 pcs	3/13/20	3/13/20	0.00 0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	NE MAR 19 2020
110	Packaging 2-1 - Receive - B4B	70 pcs	3/13/20	3/13/20	0.00 0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B Packaging 2 - 28 - B4B	NE MAR 19 2020



Container No: S264978



Part: D3015-7

Job No: 207691

Serial No/Batch: S264978

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/19/20

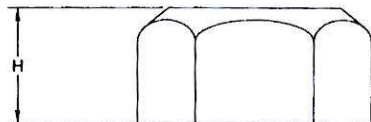
Plex 3/3/20 8:49 AM Dart.lajeunesse.marie

Part Op **100** - (Purchasing) Issue PO _____ Main Industrial
 Descriptions: **110** - Receive & Inspect for Damage & Mat'l Certs
120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
FLMN021-005-000	Locknut D3015-7	70 Ea (1 ea)	100-Purchasing	S264976
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	FLMN021-005-000	70	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/3/20 8:49 AM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING



D3015-X LOCKNUT

PART NUMBER	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFSLNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFSLNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFSLNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N FLMN021-005-0000



NOTES:

- 1) MATERIAL: SS LOCKNUT WITH NYLON INSERT
- 2) FINISH: N/A
- 3) TOLERANCES: ALL DIMENSIONS SHOWN AS REFERENCE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 207651 MWS

20-03-03

RELEASED
09/07/15

C	REFORMAT DWG. -7 P/N NOW FLMN021-005-0000 WAS LNNMSS1 (ZN B8-1), PAR 09-020	CP	09.07.08
B	ADD D3015-7	KJ	03.07.15
A	NEW ISSUE	DS	01.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.08		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3015 TITLE LOCKNUT REV. C SHEET 1 OF 1 SCALE NTS COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

Entered: _____ Date: _____

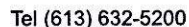


WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



PURCHASE ORDER
POHB046125

**Special Comments:**

Plex 3/17/20 11:04 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046125



Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8		PAR2203P-4		20-41270	1/4 NPT Female "T" Fitting	Firmed	-	3/24/20	6 Ea	0 Ea	6 Ea	\$4.00/Ea	\$24.00
												MAR 19 2020	
9		SWA6A-1200	SWA6A-1200	0-GMB045020WMU	Lower DU Bearing	Firmed	-	3/24/20	10 Ea	0 Ea	10 Ea	\$10.09/Ea	\$100.90
10		SWA6A-1300	SWA6A-1200	81109	Lower Thrust Bearing	Firmed	-	3/24/20	5 Ea	0 Ea	5 Ea	\$76.32/Ea	\$381.60

Grand Total: \$822.70

Order Notes

Procurement Quality Clauses
 A005 RIGHT OF ENTRY
 A016 PERSONNEL QUALIFICATION
 A026 CERTIFICATION OF MATERIAL CONFORMANCE
 A032 DOCUMENT SPECIAL REQUIREMENTS
 A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
 A040 NOTIFICATION OF QUALITY ESCAPE
 A041 QUALITY MANAGEMENT SYSTEM
 A042 DART NOTIFICATION BY SUPPLIER
 A043 RETENTION OF QUALITY DOCUMENTS

 A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/17/20 11:04 AM Dart.Lavoie.Chantal

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE March 19, 2020
NUMBER 0000247042
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER	
HB046125	EC	17-Mar-20		0000247042	
F.O.B.	SHIP VIA		TERMS		
F.O.B. value	OUR TRUCK / LOCAL		NET 30 DAYS		
PART NUMBER		UOM	QUANTITY		
DESCRIPTION	LOCATION		REQ.	SHIPPED	B.O.
0-69002ZKMI. KML BALL BEARING STOCK	6D6	EA	135	135	
0-5NLNSS M5 NYLON LOCK NUT STAINLESS STEEL 304 STOCK	26C5	EA	100	100	
0-06TH04 DRY-SLIDE BUSHING DELIVERY 3 TO 5 DAYS		EA	20		20
0-SH0012C 1/8 COPPER EXTERNAL SNAP RING DELIVERY 3 TO 5 DAYS		EA	30		30
0-CL652PGH PALM GRIP HANDLES CARR LANE DELIVERY 2 TO 3 WEEKS		EA	4		4
20-41170 1/4(M) X 1/8(F) NPT REDUCING BUSHING STOCK	1C2	EA	10	10	
20-41675	1A4	EA	5	5	

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE March 19, 2020
NUMBER 0000247042
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER	
HB046125	EC	17-Mar-20		0000247042	
F.O.B.	SHIP VIA	TERMS			
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS			
PART NUMBER	DESCRIPTION	LOCATION	UOM	QUANTITY	B.O.
				REQ.	SHIPPED
	1/4(M)NPT SQUARE HEAD PIPE PLUG				
	STOCK				
20-41270	1/4 (F) NPT TEE FITTING	1B3	EA	6	6
	STOCK				
0-GMB045020WMU	45 x 50 x 20 DRY SLIDE BUSHING		EA	10	10
	DELIVERY 3 to 5 DAYS				
0-81109	NBS BEARING		EA	5	5
	DELIVERY 3 TO 5 DAYS				
CERTIFICATE OF COMPLIANCE THIS IS TO CERTIFY THAT THE ABOVE ITEMS WERE SUPPLIED IN ACCORDANCE WITH THE DESCRIPTION ON YOUR PO. YOUR ORDER IS SUBJECT ONLY TO OUR TERMS AND CONDITIONS, THE SALES DEPARTMENT AT MAIN INDUSTRIAL SALES. ERIC BOURGON					